Opustone®
STONE | TILE CONCEPTS



Velare

One system. Limitless design.

Colori e Formati Colors and sizes

Gres porcellanato tutta massa Full body porcelain stoneware
Finitura opaca natural finish
Montato su rete 30x30cm mesh mounted 30x30cm (12"x12") - Spessore thickness 0,72 ($^{9}/_{32}$")

Internal / external covering · Flooring · Frost resistant

NEVE	ANTRACITE	CENERE	OSTRICA	OSSO	BURRO	CORDA	CONCHIGLIA
PST 4009 1.25 x 1.25 cm 1/2" x 1/2"	PST 4008 1.25 x 1.25 cm 1/2" x 1/2"	PST 4002 1.25 x 1.25 cm 1/2" x 1/2"	PST 4003 1.25 x 1.25 cm 1/2" x 1/2"	PST 4001 1.25 x 1.25 cm 1/2" x 1/2"	PST 4010 1.25 x 1.25 cm 1/2" x 1/2"	PST 4011 1.25 x 1.25 cm 1/2" x 1/2"	PST 4005 1.25 x 1.25 cm 1/2" x 1/2"
PST 7009 2.5 x 2.5 cm 1" x 1"	PST 7008 2.5 x 2.5 cm 1" x 1"	PST 7002 2.5 x 2.5 cm 1" x 1"	PST 7003 2.5 x 2.5 cm 1" x 1"	PST 7001 2.5 x 2.5 cm 1" x 1"	PST 7010 2.5 x 2.5 cm 1" x 1"	PST 7011 2.5 x 2.5 cm 1" x 1"	PST 7005 2.5 x 2.5 cm 1" x 1"
PST 3009 1.25 x 3.75 cm 1/2" x 1 ½"	PST 3008 1.25 x 3.75 cm 1/2" x 1 ½"	PST 3002 1.25 x 3.75 cm 1/2" x 1 ½"	PST 3003 1.25 x 3.75 cm 1/2" x 1 ½"	PST 3001 1.25 x 3.75 cm 1/2" x 1 ½"	PST 3010 1.25 x 3.75 cm 1/2" x 1 ½"	PST 3011 1.25 x 3.75 cm 1/2" x 1 ½"	PST 3005 1.25 x 3.75 cm 1/2" x 1 ½"
PST 6009 2.5 x 2.8 cm 1"x 1 $^{7}/_{64}$"	PST 6008 2.5 x 2.8 cm 1"x 1 $^{7}/_{64}$"	PST 6002 2.5 x 2.8 cm 1"x 1 $^{7}/_{64}$"	PST 6003 2.5 x 2.8 cm 1"x 1 $^{7}/_{64}$"	PST 6001 2.5 x 2.8 cm 1"x 1 $^{7}/_{64}$"	PST 6010 2.5 x 2.8 cm 1"x 1 $^{7}/_{64}$"	PST 6011 2.5 x 2.8 cm 1"x 1 $^{7}/_{64}$"	PST 6005 2.5 x 2.8 cm 1"x 1 $^{7}/_{64}$"
PST 8009 5 x 5 cm 2" x 2"	PST 8008 5 x 5 cm 2" x 2"	PST 8002 5 x 5 cm 2" x 2"	PST 8003 5 x 5 cm 2" x 2"	PST 8001 5 x 5 cm 2" x 2"	PST 8010 5 x 5 cm 2" x 2"	PST 8011 5 x 5 cm 2" x 2"	PST 8005 5 x 5 cm 2" x 2"
PST 2009 5 x 10 cm 2" x 4"	PST 2008 5 x 10 cm 2" x 4"	PST 2002 5 x 10 cm 2" x 4"	PST 2003 5 x 10 cm 2" x 4"	PST 2001 5 x 10 cm 2" x 4"	PST 2010 5 x 10 cm 2" x 4"	PST 2011 5 x 10 cm 2" x 4"	PST 2005 5 x 10 cm 2" x 4"
ANTI-SLIP PST 1009 PST 9009 10 x 10 cm 4" x 4"	PST 1008 PST 9008 10 x 10 cm 4" x 4"	PST 1002 PST 9002 10 x 10 cm 4" x 4"	PST 1003 PST 9003 10 x 10 cm 4" x 4"	PST 1001 PST 9001 10 x 10 cm 4" x 4"	PST 1010 PST 9010 10 x 10 cm 4" x 4"	PST 1011 PST 9011 10 x 10 cm 4" x 4"	PST 1005 PST 9005 10 x 10 cm 4" x 4"
TEXTURED ANTI-SLIP PXT 1009 PXT 9009 10 x 10 cm 4" x 4"	PXT 1008 PXT 9008 10 x 10 cm 4" x 4"	PXT 1002 PXT 9002 10 x 10 cm 4" x 4"	PXT 1003 PXT 9003 10 x 10 cm 4" x 4"	PXT 1001 PXT 9001 10 x 10 cm 4" x 4"	PXT 1010 PXT 9010 10 x 10 cm 4" x 4"	PXT 1011 PXT 9011 10 x 10 cm 4" x 4"	PXT 1005 PXT 9005 10 x 10 cm 4" x 4"

Colori e Formati Colors and sizes

Gres porcellanato tutta massa Full body porcelain stoneware
Finitura opaca natural finish
Montato su rete 30x30cm mesh mounted 30x30cm (12"x12") - Spessore thickness 0,72 ($^{9}/_{32}$")

Internal / external covering · Flooring · Frost resistant

NOCCIOLA	MIELE	SALVIA	RUSCELLO	MUSCHIO	OTTANIO	OCEANO	AURORA
PST 4006 1.25 x 1.25 cm 1/2" x 1/2"	PST 4013 1.25 x 1.25 cm 1/2" x 1/2"	PST 4012 1.25 x 1.25 cm 1/2" x 1/2"	PST 4007 1.25 x 1.25 cm 1/2" x 1/2"	PST 4014 1.25 x 1.25 cm 1/2" x 1/2"	PST 4015 1.25 x 1.25 cm 1/2" x 1/2"	PST 4016 1.25 x 1.25 cm 1/2" x 1/2"	PST 4004 1.25 x 1.25 cm 1/2" x 1/2"
PST 7006 2.5 x 2.5 cm 1" x 1"	PST 7013 2.5 x 2.5 cm 1" x 1"	PST 7012 2.5 x 2.5 cm 1" x 1"	PST 7007 2.5 x 2.5 cm 1" x 1"	PST 7014 2.5 x 2.5 cm 1" x 1"	PST 7015 2.5 x 2.5 cm 1" x 1"	PST 7016 2.5 x 2.5 cm 1" x 1"	PST 7004 2.5 x 2.5 cm 1" x 1"
PST 3006 1.25 x 3.75 cm 1/2" x 1 ½"	PST 3013 1.25 x 3.75 cm 1/2" x 1 ½"	PST 3012 1.25 x 3.75 cm 1/2" x 1 ½"	PST 3007 1.25 x 3.75 cm 1/2" x 1 ½"	PST 3014 1.25 x 3.75 cm 1/2" x 1 ½"	PST 3015 1.25 x 3.75 cm 1/2" x 1 ½"	PST 3016 1.25 x 3.75 cm 1/2" x 1 ½"	PST 3004 1.25 x 3.75 cm 1/2" x 1 ½"
PST 6006 2.5 x 2.8 cm 1"x 1 $^{7}/_{64}$"	PST 6013 2.5 x 2.8 cm 1"x 1 $^{7}/_{64}$"	PST 6012 2.5 x 2.8 cm 1"x 1 $^{7}/_{64}$"	PST 6007 2.5 x 2.8 cm 1"x 1 $^{7}/_{64}$"	PST 6014 2.5 x 2.8 cm 1"x 1 $^{7}/_{64}$"	PST 6015 2.5 x 2.8 cm 1"x 1 $^{7}/_{64}$"	PST 6016 2.5 x 2.8 cm 1"x 1 $^{7}/_{64}$"	PST 6004 2.5 x 2.8 cm 1"x 1 $^{7}/_{64}$"
PST 8006 5 x 5 cm 2" x 2"	PST 8013 5 x 5 cm 2" x 2"	PST 8012 5 x 5 cm 2" x 2"	PST 8007 5 x 5 cm 2" x 2"	PST 8014 5 x 5 cm 2" x 2"	PST 8015 5 x 5 cm 2" x 2"	PST 8016 5 x 5 cm 2" x 2"	PST 8004 5 x 5 cm 2" x 2"
PST 2006 5 x 10 cm 2" x 4"	PST 2013 5 x 10 cm 2" x 4"	PST 2012 5 x 10 cm 2" x 4"	PST 2007 5 x 10 cm 2" x 4"	PST 2014 5 x 10 cm 2" x 4"	PST 2015 5 x 10 cm 2" x 4"	PST 2016 5 x 10 cm 2" x 4"	PST 2004 5 x 10 cm 2" x 4"
ANTI-SLIP PST 1006 PST 9006 10 x 10 cm 4" x 4"	PST 1003 PST 9013 10 x 10 cm 4" x 4"	PST 1012 PST 9012 10 x 10 cm 4" x 4"	PST 1007 PST 9007 10 x 10 cm 4" x 4"	PST 1014 PST 9014 10 x 10 cm 4" x 4"	PST 1015 PST 9015 10 x 10 cm 4" x 4"	PST 1016 PST 9016 10 x 10 cm 4" x 4"	PST 1004 PST 9004 10 x 10 cm 4"x 4"
TEXTURED ANTI-SLIP PXT 1006 PXT 9006 10 x 10 cm 4" x 4"	PXT 1013 PXT 9013 10 x 10 cm 4" x 4"	PXT 1012 PXT 9012 10 x 10 cm 4" x 4"	PXT 1007 PXT 9007 10 x 10 cm 4" x 4"	PXT 1014 PXT 9014 10 x 10 cm 4" x 4"	PXT 1015 PXT 9015 10 x 10 cm 4" x 4"	PXT 1016 PXT 9016 10 x 10 cm 4" x 4"	PXT 1004 PXT 9004 10 x 10 cm 4" x 4"

I codici 1000 indicano i pezzi sciolti - I codici 9000 indicano i pezzi su rete
Codes starting with 1000 refer to loose pieces - Codes starting with 9000 refer to mesh mounted



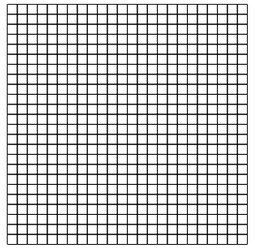
Montato su rete Mesh Mounted

Gres porcellanato tutta massa Full body porcelain stoneware
Finitura opaca matt finish

Modulo Module

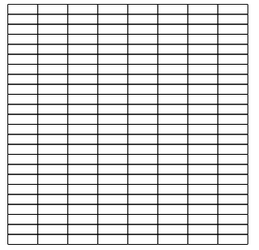
* EU PATENT

30 x 30 cm / 12" x 12"



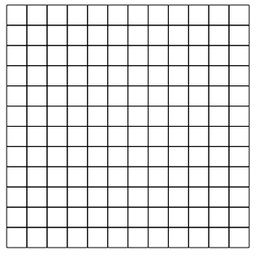
1.2 x 1.2 cm / 1/2" x 1/2"

* 30 x 30 cm / 12" x 12"



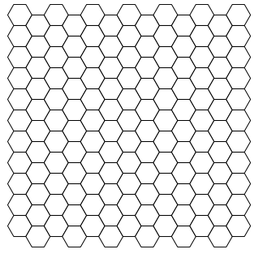
1.2 x 3.75 cm / 1/2" x 1½"

30 x 30 cm / 12" x 12"



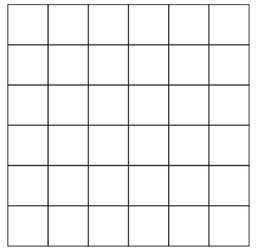
2.5 x 2.5 cm / 1" x 1"

* 30 x 30 cm / 12" x 12"



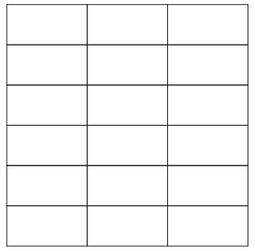
2.5 x 2.8 cm / 1" x 1 7/64 "

30 x 30 cm / 12" x 12"



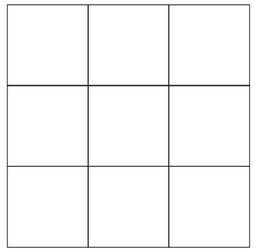
5 x 5 cm / 2" x 2"

30 x 30 cm / 12" x 12"



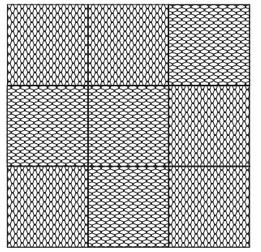
5 x 10 cm / 2" x 4"

30 x 30 cm / 12" x 12"



10 x 10 cm / 4" x 4"

30 x 30 cm / 12" x 12"

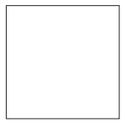


10 x 10 cm / 4" x 4"

Le piastrelle texture sono posizionate in modo random
The texture tiles are positioned randomly

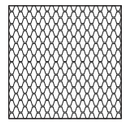
Pezzi Sfusi Single pieces

ANTI-SLIP



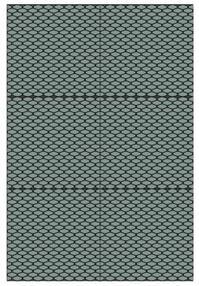
10 x 10 cm
4"x 4"

TEXTURED ANTI-SLIP

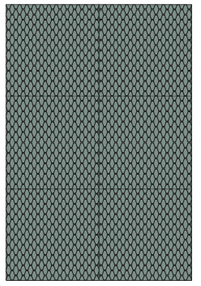


10 x 10 cm
4"x 4"

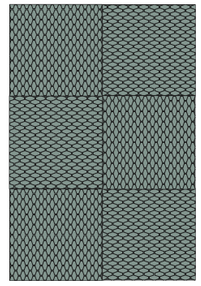
Posa orizzontale
Horizontal laying



Posa verticale
Vertical laying



Posa mix
Mix laying



Il risultato finale varia in base all'orientamento della texture in fase di posa.
The final result varies depending on the orientation of the texture pieces during installation.

Velare full-body porcelain stoneware ensures advanced technical performance that will not change over time.

High firing temperatures and high compactness allow significant resistance to loads, shocks, wear and frost. With its low water absorption (E≤0.5%), Velare is the most suitable material for outdoor applications on floors and walls, including areas that are damp or in contact with water. The collection is a full-body colored product, created from clay and pigmented earths that are pressed to form each individual tile in the different color lines. A product that pairs perfectly with our existing collections, offering aesthetic appeal and uncompromising durability.

The architecture of color

Indestructible yet delicate in appearance, this is the nature of Velare, the new collection designed to bring the architecture of living spaces back to its original, tailored, sometimes naive dimension.

Velare is the ideal solution for floors, where the distinction between interiors and exteriors, between flooring and covering, becomes more blurred and therefore free. This is thanks to an extraordinary material, porcelain stoneware, a full-body, colored and pressed stoneware, with antibacterial, antifungal, anti-stain properties and almost zero moisture absorption rates.

Shield+ ZEROBAKTER

Bio Shield+ antibacterial defense

Bioshield+, is the first and only "native" bactericidal, anti-mould and anti-stain treatment, which is long-lasting and protects the surface in any condition of use, temperature and light.

Bioshield+ was born from the collaboration with Metco Italia, a leader in research in this sector and the creator of the innovative Zerobakter 4ever finish.

This solution (which is much more than just an "antibacterial shield") is certified according to the strictest international standards, guaranteeing constant protection, which is resistant to the chemical agents present in the most common detergents, but does not interfere with the aesthetic and technical properties of the ceramic surface.

It is therefore ideal for settings where maximum hygiene and comfort must be guaranteed, such as in hospitals, schools, canteens, wellness environments, hotels, and our homes.

Shield+
Antibacterial defense

Ultra technical and Ultra Green

Spotless, literally. This is Velare, an ultra-technical product, focused on small format, aesthetic enhancement and attention to detail.

A superior product from every point of view, anti-stain and antifungal, made in single-pressing. It is also a sustainable product, with certified earths and pigments, a factory sustainability balance, constant investments to improve machine and process efficiency.

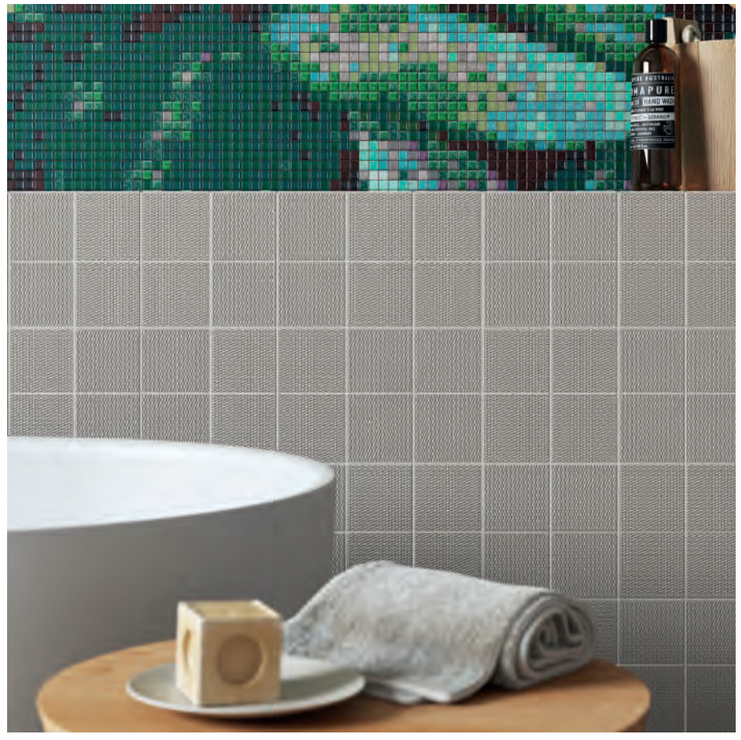
Where sustainability is at the centre of every decision-making process, respecting the environment and the communities in which the production activity takes place.

EUIPO
EUROPEAN UNION
INTELLECTUAL PROPERTY OFFICE

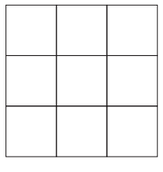


Colore fuga utilizzato:
Grout color used
Rivestimento / Covering: Mapei 100 Bianco - Kerakoll KK1
Pavimento / Floor: Mapei 110 Manhattan - Kerakoll 03

Bathroom
Rivestimento / Covering: Osso
Pavimento / Floor: Lines 2A



Modulo
Module



30 x 30 cm - 12" x 12"

Osso
PXT 9001



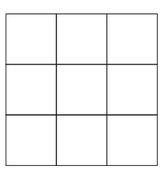
10 x 10 cm - 4"x 4"



Colore fuga utilizzato:
Grout color used
Mapei 110 Manhattan - Kerakoll 03

Car Showroom
Pavimento / Floor: Aurora - Ostrica - Cenere

Modulo
Module



30 x 30 cm - 12" x 12"

Aurora
PST 9004



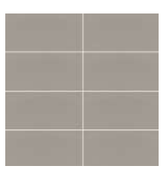
10 x 10 cm - 4" x 4"

Cenere
PST 9002



10 x 10 cm - 4" x 4"

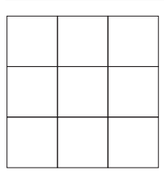
Ostrica
PST 2003



5 x 10 cm - 2" x 4"



Modulo
Module



30 x 30 cm - 12" x 12"

Osso
PXT 9001



10 x 10 cm - 4"x 4"

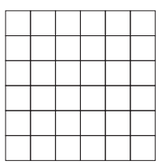


Colore fuga utilizzato:
Grout color used
Mapei 172 Space Blue - Kerakoll KK29 Oceano
Mapei 145 Terra di Siena - Kerakoll KK103 Terracotta

Kitchen
Rivestimento / Covering: Osso



Modulo
Module



30 x 30 cm - 12" x 12"

Neve
PST 8009

5 x 5 cm - 2"x 2"

Nocciola
PST 8006



5 x 5 cm - 2"x 2"

Conchiglia
PST 8005



5 x 5 cm - 2"x 2"

Colore fuga utilizzato:
Grout color used
Mapei 110 Manhattan - Kerakoll 03

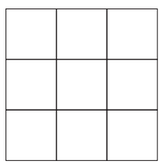
Outdoor
Pavimento / Floor: Neve - Nocciola - Conchiglia



Colore fuga utilizzato:
Grout color used
Mapei 114 Antracite - Kerakoll 11

Garden
Pavimento / Floor: Neve - Ruscello

Modulo
Module



30 x 30 cm - 12" x 12"

Neve
PST 9009

10 x 10 cm - 4"x 4"

Ruscello
PST 9007



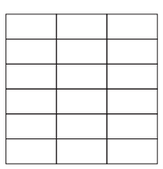
10 x 10 cm - 4"x 4"



Colore fuga utilizzato:
Grout color used
Mapei 110 Manhattan - Kerakoll 03

Terrace
Pavimento / Floor: Salvia - Miele - Osso

Modulo
Module



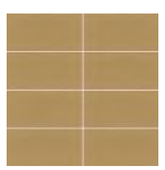
30 x 30 cm - 12" x 12"

Salvia
PST 2012



5 x 10 cm - 2"x 4"

Miele
PST 2013

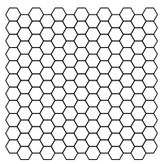


5 x 10 cm - 2"x 4"

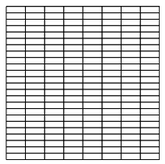
Osso
PST 2001

5 x 10 cm - 2"x 4"

Modulo
Module



30 x 30 cm - 12" x 12"



30 x 30 cm - 12" x 12"

Osso
PST 6001



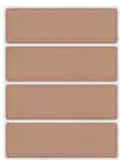
2.5 x 2.8 cm - 1"x "1 $^{7}/_{64}$"

Osso
PST 3001



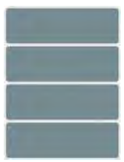
1.25 x 3.75 cm
1/2" x 1 ½"

Conchiglia
PST 3005



1.25 x 3.75 cm
1/2" x 1 ½"

Aurora
PST 3004



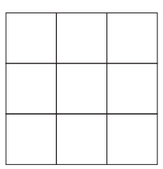
1.25 x 3.75 cm
1/2" x 1 ½"

Colore fuga utilizzato:
Grout color used
Mapei 110 Manhattan - Kerakoll 03

Private garden
Pavimento / Floor: Osso
Rivestimento / Covering: Conchiglia - Aurora - Osso



Modulo
Module



30 x 30 cm - 12" x 12"

Nocciola
PST 9006



10 x 10 cm - 4"x 4"

Conchiglia
PST 9005



10 x 10 cm - 4"x 4"

Cenere
PST 9002



10 x 10 cm - 4"x 4"

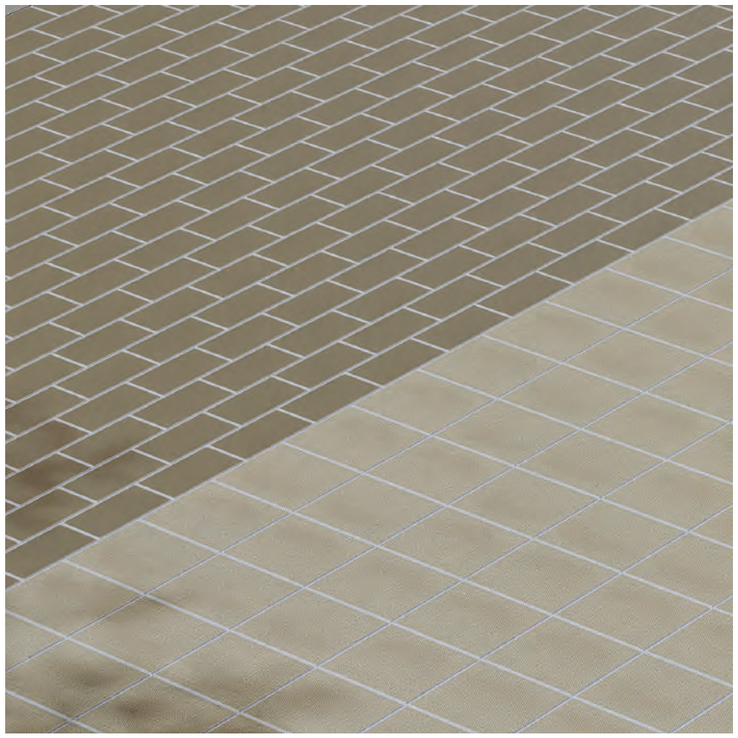
Colore fuga utilizzato:
Grout color used
Mapei 114 Antracite - Kerakoll 11

Portico
Pavimento / Floor: Cenere - Conchiglia - Nocciola

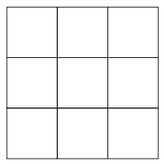


Colore fuga utilizzato:
Grout color used
Mapei 100 Bianco - Kerakoll KK1

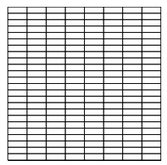
Pool
Pavimento / Floor: Corda - Burro



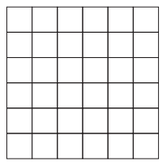
Modulo
Module



30 x 30 cm - 12" x 12"



30 x 30 cm - 12" x 12"



30 x 30 cm - 12" x 12"

Burro
PXT 9010



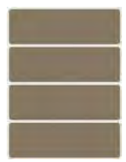
10 x 10 cm - 4"x 4"

Burro
PST 8010



5 x 5 cm - 2"x 2"

Corda
PST 3011



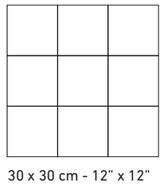
1.25 x 3.75 cm
1/2" x 1 ½"



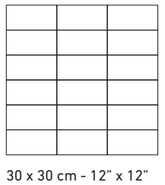
Colore fuga utilizzato:
Grout color used
Pavimento / Floor: Mapei 110 Manhattan - Kerakoll 03

Winery
Pavimento / Floor: Conchiglia

Modulo
Module



30 x 30 cm - 12" x 12"



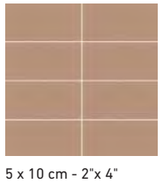
30 x 30 cm - 12" x 12"

Conchiglia
PST 9005



10 x 10 cm - 4"x 4"

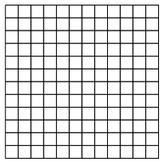
Conchiglia
PST 2005



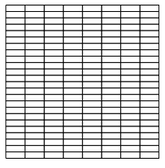
5 x 10 cm - 2"x 4"



Modulo
Module



30 x 30 cm - 12" x 12"



30 x 30 cm - 12" x 12"

Ostrica
PST 7003



2.5 x 2.5 cm - 1" x 1"

Osso
PST 3001

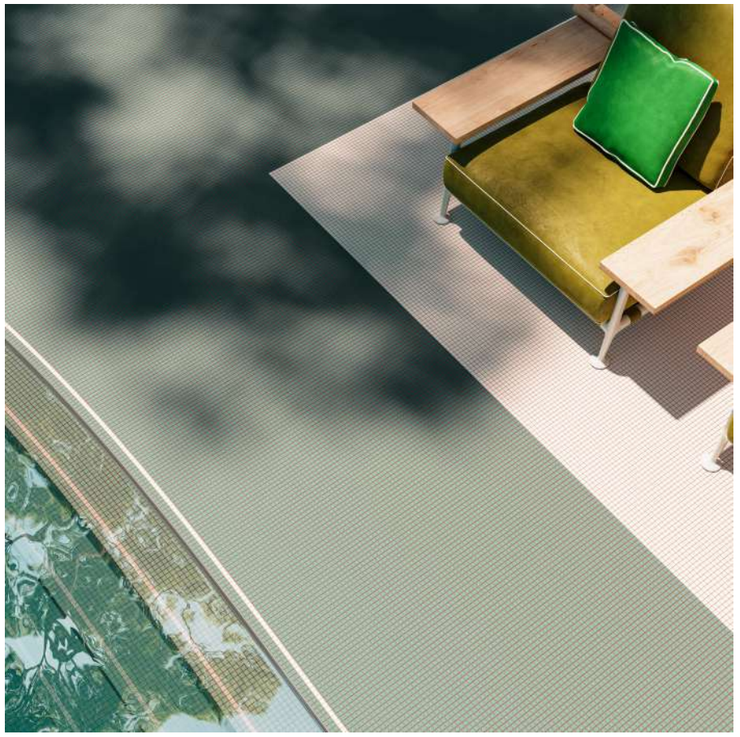


1.25 x 3.75 cm
1/2" x 1 ½"

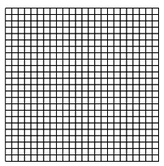


Colore fuga utilizzato:
Grout color used
Mapei 114 Antracite - Kerakoll 11

Living
Pavimento / Floor: Ostrica
Rivestimento / Covering: Ostrica - Osso



Modulo
Module



30 x 30 cm - 12" x 12"

Ruscello
PST 4007



1.25 x 1.25 cm -1/2" x 1/2"

Osso
PST 4001



1.25 x 1.25 cm - 1/2" x 1/2"



Colore fuga utilizzato:
Grout color used
Mapei 145 Terra di Siena - Kerakoll KK103

Garden Pool
Pavimento / Floor: Ruscello - Osso
Rivestimento / Covering: Ruscello - Osso

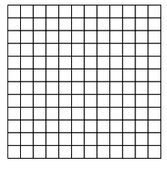


Colore fuga utilizzato:
Grout color used
Mapei 114 Antracite - Kerakoll 11

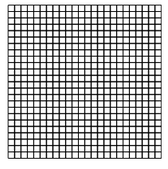
Beauty shop
Rivestimento / Covering: Aurora - Nocciola



Modulo
Module



30 x 30 cm
12" x 12"



30 x 30 cm
12" x 12"

Aurora
PST 7004



2.5 x 2.5 cm - 1" x 1"

Nocciola
PST 4006



1.25 x 1.25 cm
1/2" x 1/2"

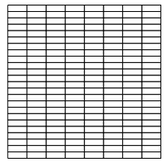


Colore fuga utilizzato:
Grout color used
Mapei 167 Avio - Kerakoll KK 29

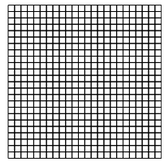
Bathroom
Rivestimento / Covering: Ruscello



Modulo
Module

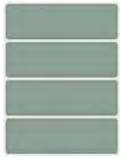


30 x 30 cm
12" x 12"



30 x 30 cm
12" x 12"

Ruscello
PST 3007



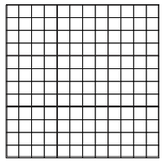
1.25 x 3.75 cm
1/2" x 1 ½"

Ruscello
PST 4007



1.25 x 1.25 cm
1/2" x 1/2"

Modulo
Module



30 x 30 cm - 12" x 12"

Conchiglia
PST 7005



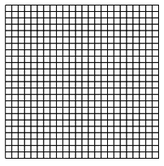
2.5 x 2.5 cm - 1"x 1"

Colore fuga utilizzato:
Grout color used
Mapei 143 Terracotta - Kerakoll 40

Hotel
Pavimento / Floor: Conchiglia
Rivestimento / Covering: Conchiglia



Modulo
Module



30 x 30 cm
12" x 12"

Nocciola
PST 4006

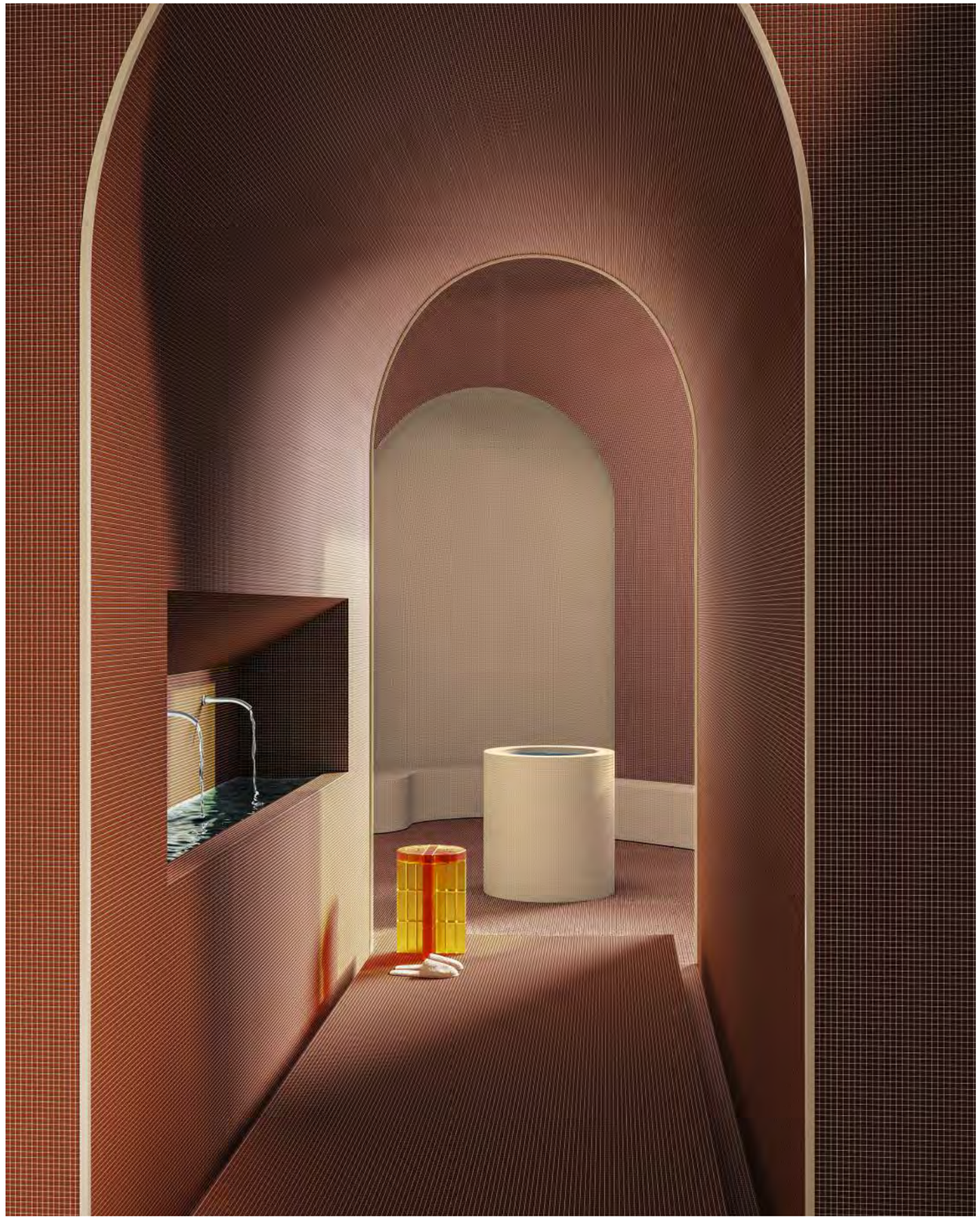


1.25 x 1.25 cm - 1/2" x 1/2"

Osso
PST 4001



1.25 x 1.25 cm - 1/2" x 1/2"



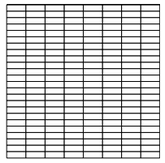
Colore fuga utilizzato:
Grout color used
Mapei 110 Manhattan - Kerakoll 03

Spa
Pavimento / Floor: Nocciola
Rivestimento / Covering: Nocciola - Osso

Colore fuga utilizzato:
Grout color used
Mapei 112 Grigio medio - Kerakoll KK6

Lounge
Rivestimento / Covering: Antracite - Cenere

Modulo
Module



30 x 30 cm
12" x 12"

Antracite
PST 3008



1.25 x 3.75 cm
1/2" x 1 ½"

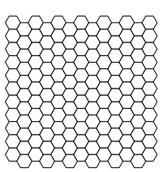
Cenere
PST 3002



1.25 x 3.75 cm
1/2" x 1 ½"



Modulo
Module



30 x 30 cm - 12" x 12"

Nocciola
PST 6006



2.5 x 2.8 cm - 1"x "1 $^{7}/_{64}$"

Osso
PST 6001



2.5 x 2.8 cm - 1"x "1 $^{7}/_{64}$"

Colore fuga utilizzato:
Grout color used
Mapei 100 Bianco - Kerakoll KK1

Bathroom Hexagon
Rivestimento / Covering: Osso
Pavimento / Floor: Nocciola

ISO

SURFACE DIMENSIONS & QUALITY		STANDARD	TOLERANCES	RESULTS
Nominal Shape	Actual Size			
Mesh Mounted W 300 x 300 mm	*Sides* (W 298.4 x 298.4 mm)	ISO 10545-2	+/- 0.5%	+/- 0.2%
	Thickness (7.2 mm)		+/- 5%	+/- 4%
Surface qualities		ISO 10545-2	< 95%	< 95%
Straightness of the edges		ISO 10545-2	+/- 0.5%	+/- 0.4%
Squareness		ISO 10545-2	+/- 0.6%	+/- 0.4%
Flatness		ISO 10545-2	+/- 0.5%	+/- 0.4%
PHYSICAL PROPERTIES		**STANDARD**	**REQUISITES**	**RESULTS**
Water mass absorbed in %		ISO 10545-3	E </= 0.5% Appendice G	</= 0.5%
Breaking stregnth in N		ISO 10545-4	700 min. Appendice G	> 1800
Bending stregnth in N/mm²		ISO 10545-4	35 min. Appendice G	> 50 N/mm²
Impact resistance		ISO 10545-5	Testing method available	> 0.6 Appendice P
Abrasion resistance		ISO 10545-7	Indicated by producer	PEI V
Coefficient of linear thermal expansion		ISO 10545-8	Testing method available	< 7·6/°C
Thermal shock resistance		ISO 10545-9	Testing method available	Guaranteed
Moisture expansion		ISO 10545-10	Testing method available	< 0.4%
Crazing resistance		ISO 10545-11	Required	Guaranteed
Frost resistance		ISO 10545-12	Required	Guaranteed
CHEMICAL PROPERTIES		**STANDARD**	**REQUISITES**	**RESULTS**
Resistance to housekeeping chemical products and to additives used in swimming pools		ISO 10545-13	B min.	A
Reistance to diluted acid and alkali solutions		ISO 10545-13	Indicated by producer	LA
Resistance to highly concentrated acid and alkali solutions		ISO 10545-13	Testing method available	HA
Stain resistance		ISO 10545-14	Class 3 min.	3
Resistance of colors to sunlight		DIN 51094	Not envisaged	Guaranteed
Fire resistance		–	Decisione 96/603/ce	Class A1

ASTM

PHYSICAL PROPERTIES	STANDARD	REQUISITES	RESULTS
Coefficient of friction	DIN 51130	Natural finish - All formats	R10
Coefficient of friction	DIN 51097	Natural finish - All formats	B
Coefficient of friction	DIN 51130	Anti-slip finish - All formats	R12
Coefficient of friction	DIN 51097	Anti-slip finish - All formats	C
Water mass absorbed in %	ASTM C373	wa </= 0.5%	< 0.5% Class P1
Breaking strength in LBf	ASTM C648	>/= 250 lbf	>/= 250 lbf
Thermal shock resistance	ASTM C484	Testing method available	Guaranteed
Crazing resistance	ASTM C424	Required	Guaranteed
Frost resistance	ASTM C1026	Required	Guaranteed
PHYSICAL PROPERTIES	**STANDARD**	**REQUISITES**	**RESULTS**
Resistance to chemical products	ASTM C650	Indicated by producer	Guaranteed
Stain resistance	ASTM C1378	Required	Guaranteed
PST TEST	**TEST METHOD**	**REQUISITES**	**RESULTS**
12.5 x 12.5 mm - 1/2" x 1/2" ***Dynamic coefficient of friction (DCOF)***	ANSI A137.1	>0.42	0.6
12.5 x 37.5 mm - 1/2" x 1-1/2" ***Dynamic coefficient of friction (DCOF)***	ANSI A137.1	>0.42	0.78
25 x 25 mm - 1" x 1" ***Dynamic coefficient of friction (DCOF)***	ANSI A137.1	>0.42	0.67

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STONE | TILE CONCEPTS

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