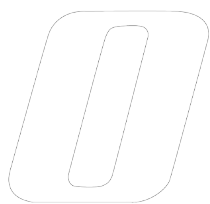


A LITTLE OFF BEAT



Opustone[®]
STONE | TILE CONCEPTS

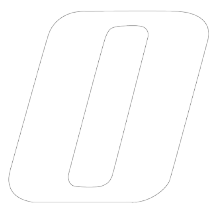


MILANO70

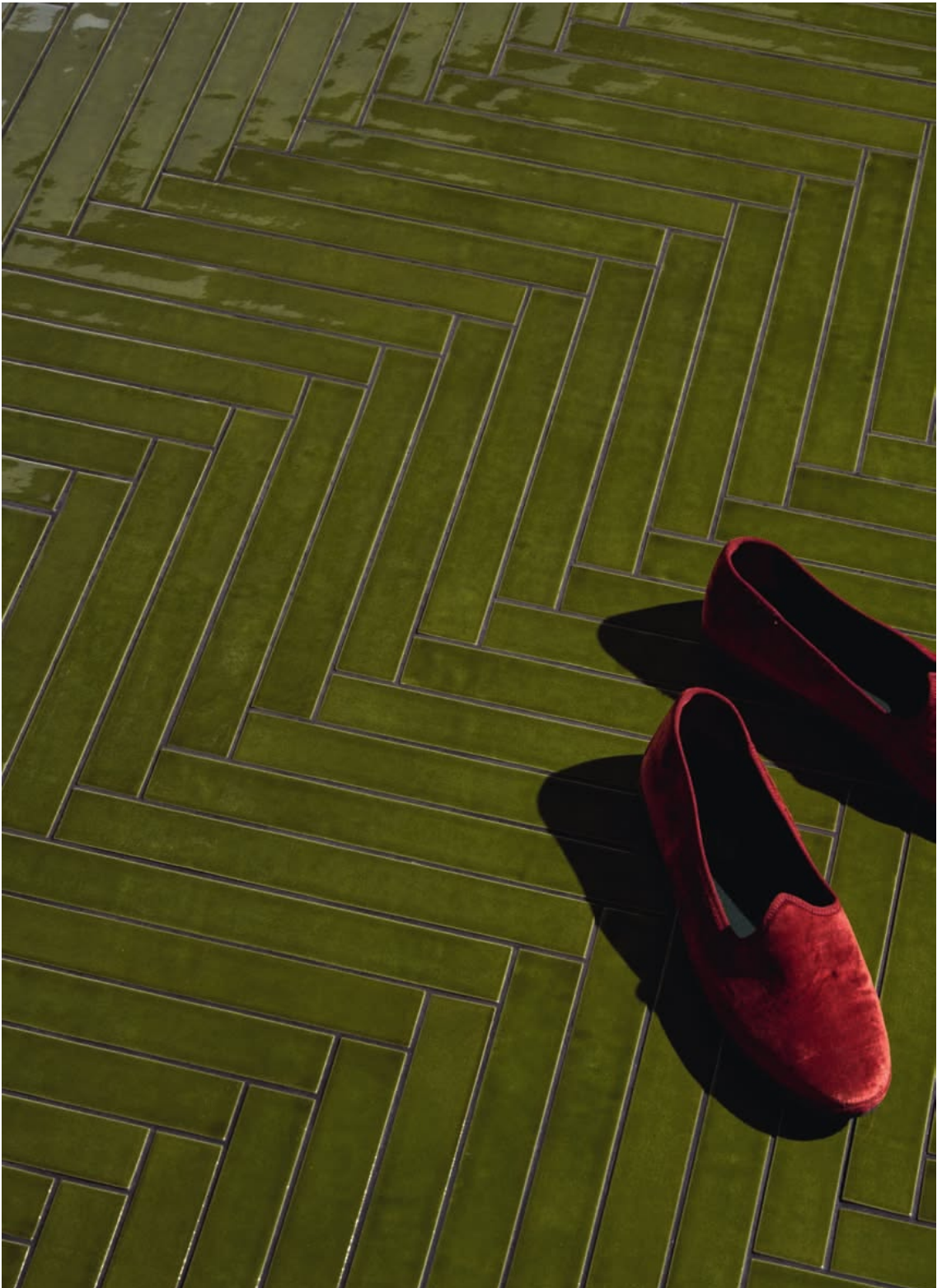
1970'S MILAN. A PERIOD OF INDUSTRIAL
EXPANSION AND SOCIAL REVOLUTION.

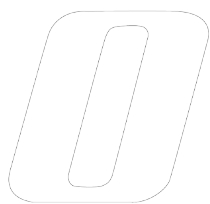
MILANO70 CAPTURES THIS
FEEL, GOING BACK TO A
TRADITIONAL PRODUCTION PROCESS.

PORCELAIN TILES MADE WITH
GLOSSY GLAZES WHICH RECALL THE
ECLECTICISM OF THE CITY IN THE 70'S.



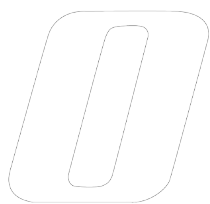
Olive 1.5"x12"





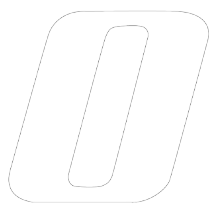
Cognac Bamboo / Cognac 1.5"x12"





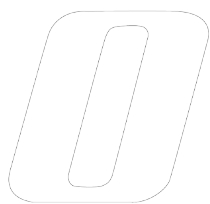
Cognac 1.5"x12"





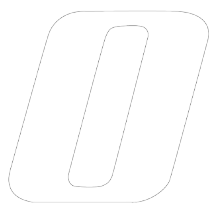
Cognac 1.5"x12" / Peacock 1.5"x12"





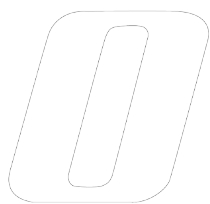
Pillar Cacao 1.5"x12" / Cognac 1.5"x12" - Wall Peacock Bamboo



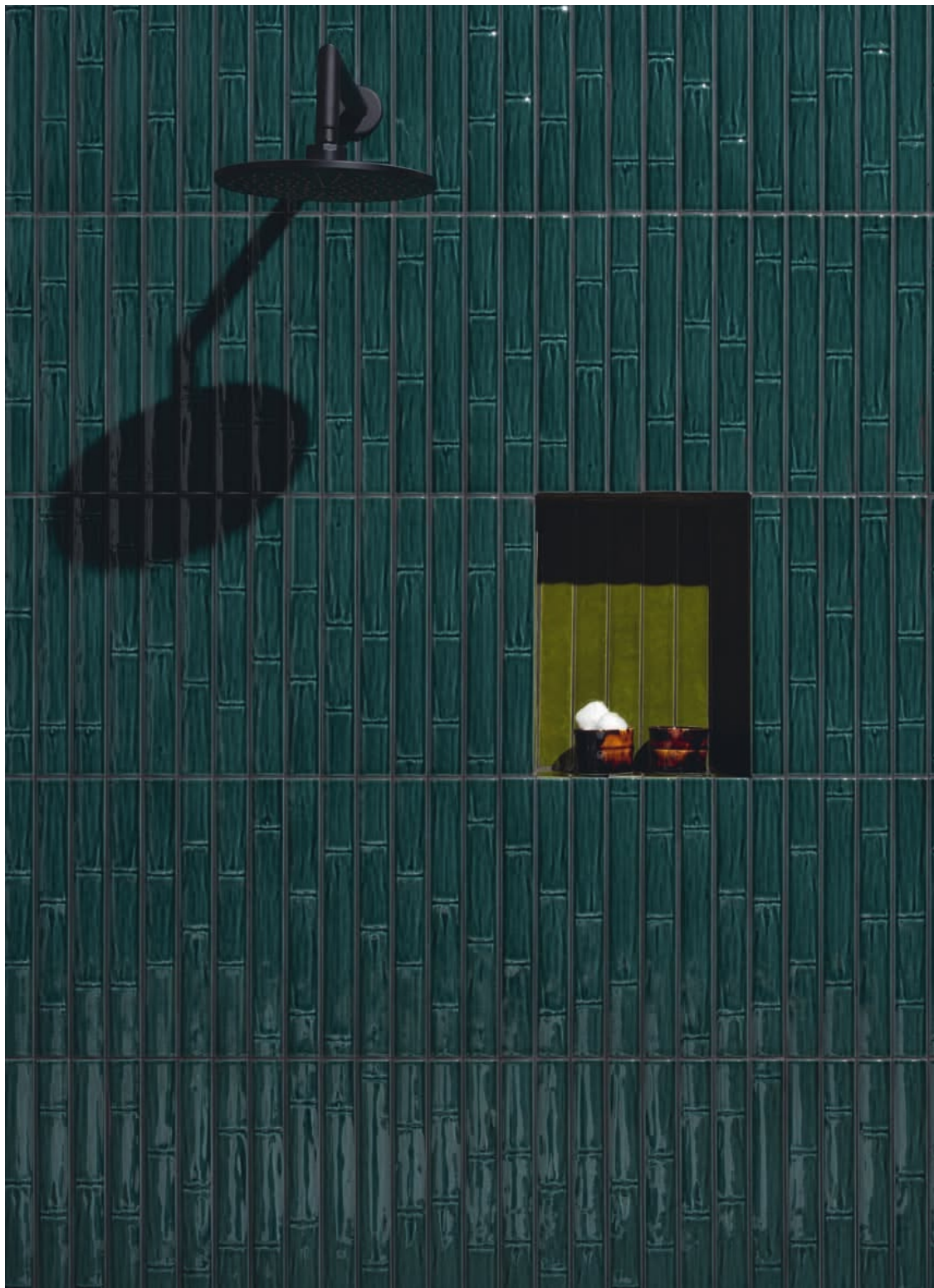


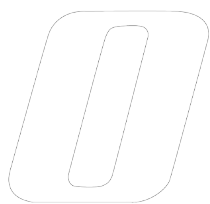
Wall Peacock Bamboo - **Niche** Olive 1.5"x12"





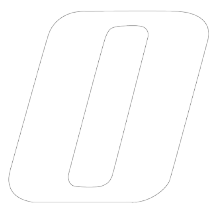
Wall Peacock Bamboo - Niche Olive 1.5"x12"





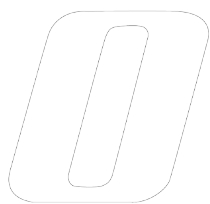
Wall Cacao 1.5"x12"





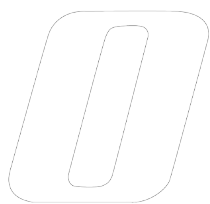
Cocoa Bamboo





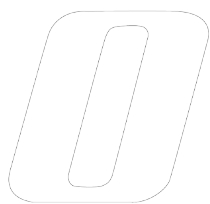
Wall Olive Bamboo





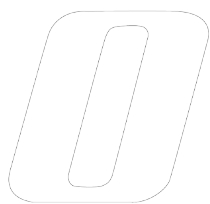
Gold Bamboo





Gold 1.5"x12"





TECHNICAL DETAILS

MILANO70

TECHNOLOGY **GLAZED PORCELAIN**

FINISH **POLISHED**

SIZES **1.5"x12"**

THICKNESS **8,5 MM**

MILANO70 COLORS



CACAO
1.5"x12"

CACAO
BAMBOO

COGNAC
1.5"x12"

COGNAC
BAMBOO

GOLD
1.5"x12"

GOLD
BAMBOO

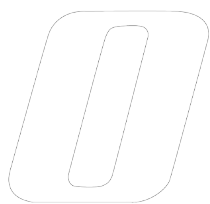
OLIVE
1.5"x12"

OLIVE
BAMBOO

PEACOCK
1.5"x12"

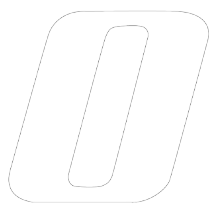
PEACOCK
BAMBOO

*10 DIFFERENT PATTERNS RANDOMLY MIXED IN THE BOXES



MILANO70 TECHNICAL FEATURES

STANDARD	FEATURES	VALUE REQUIRED	MILANO70
ISO 10545/2	SIZE		
	length and width	$\pm 0,6 \% / \pm 2 \text{ mm}$	$\pm 0,6 \% / \pm 2 \text{ mm}$
	thickness	$\pm 5 \% \pm 0,5 \text{ mm}$	$\pm 5 \% \pm 0,5 \text{ mm}$
	straightness of sides	$\pm 0,5 \% \pm 1,5 \text{ mm}$	$\pm 0,5 \% \pm 1,5 \text{ mm}$
	wedging	$\pm 0,5 \% \pm 2 \text{ mm}$	$\pm 0,5 \% \pm 2 \text{ mm}$
	flatness	$\pm 0,5 \% \pm 2 \text{ mm}$	$\pm 0,5 \% \pm 2 \text{ mm}$
ISO 10545/3	water absorption	$\leq 0,5 \%$	0,3 %
ASTM C373	water absorption	$\leq 0,5 \%$	meets the standards
ISO 10545/9	thermal shock	no visible alteration	resistant
ASTM C484	thermal shock	unaffected	unaffected
ISO 10545/12	frost/freeze resistance	no visible alteration	resistant
ASTM C1026	frost/freeze resistance	unaffected	unaffected
ISO 10545/13	chemical resistance	no visible alteration	LA HA
ASTM C650	chemical resistance		A
ISO 10545/4	breaking strength	$\geq 35 \text{ N/ mm}^2$	40 N/ mm^2
ISO 10545/14	stain resistance	$\geq \text{CLASSE 3}$	5
ASTM C1378	stain resistance	$\geq \text{CLASSE 3}$	5
ANSI A137.1	aesthetic classes	V0-V4	V2



MILANO70 PACKING

MILANO70	pcs	m ² /box	kg/box	box/pal	m ² /pal	kg/pal	thickness
3,8x31 1"1/2X12"	42	0,48	9,30	96	46,08	892,80	8,5 mm
Bamboo	34	0,39	8,69	96	37,44	834,24	9 mm

MILANO70 USAGE

MILANO70 IS MADE IN PORCELAIN STONEWARE WITH REAGENT GLAZES NOT APPLIED WITH DIGITAL TECHNOLOGY. IN ORDER TO ENHANCE THE ARTISANAL APPEARANCE OF THE PRODUCT, THE SHADES (V2) AND CALIBERS SHOW SLIGHT DIFFERENCES. THIS COLLECTION IS PRIMARILY DESIGNED FOR THE CLADDING OF INTERNAL AND EXTERNAL WALLS, AS IT FULLY MEETS THE REQUIREMENTS FOR FROST RESISTANCE. ANY USE OF MILANO70 ON THE FLOOR SHOULD BE LIMITED TO LOW-TRAFFIC AREAS, AND THE FORMATIONS OF MARKS ,SCRATCHES AND WEAR OVER TIME SHOULD BE CONSIDERED PERFECTLY NORMAL.

